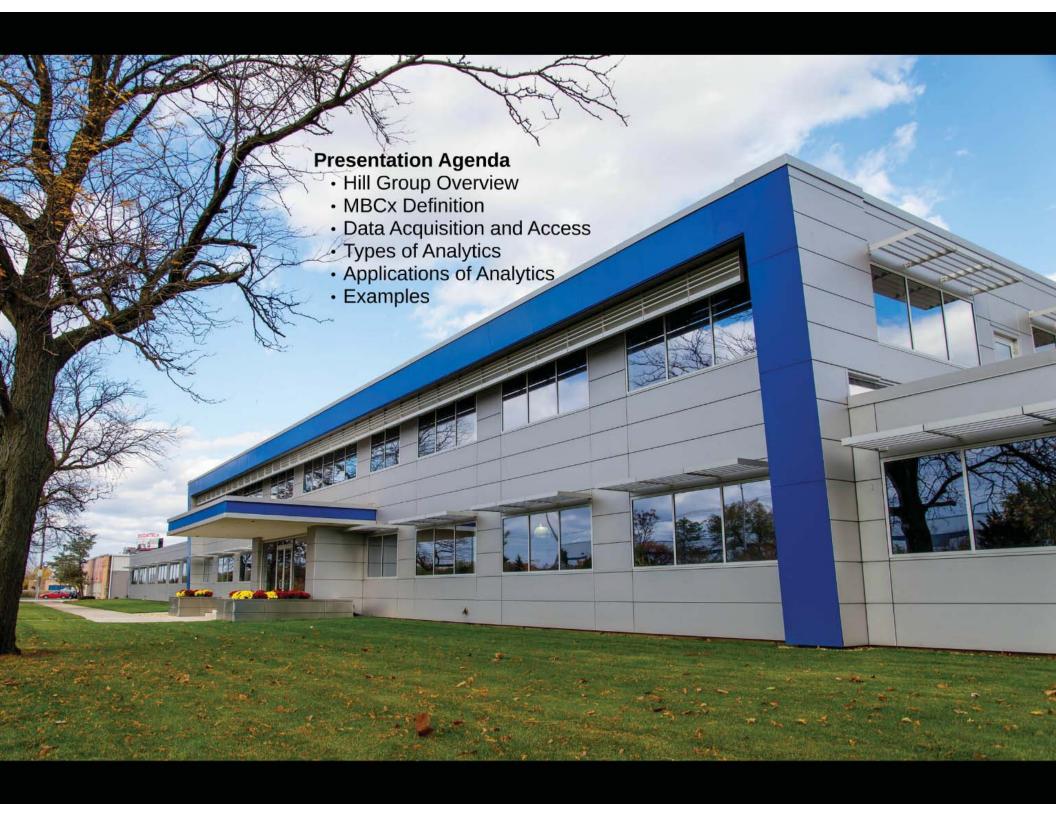
Monitoring Based Commissioning and Data Analytics for Energy Efficiency

HESNI 2016 Annual Conference May 6, 2016







Andrew Syrios

- Energy Solutions and Commissioning Manager at The Hill Group
- 12 years in Engineering, Mechanical Service, and Construction Industry
- Registered Professional Engineer
- Certified Energy Manager
- Certified Commissioning Process Management Professional
- LEED AP
- Masters of Business Administration DePaul University
- Bachelor's of Science Mechanical Engineering University of lowa

Monitoring Based Commissioning

Use of real-time data analytics, algorithms, diagnostics, and fault detection, to ensure the facility is operating properly and to continually improve operation 24x7



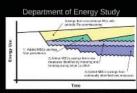
MBCx

Monitoring based commissioning (MBCx) combines building energy system monitoring with standard retro-commissioning (RCx) practices. MBCx is a measurement-based paradigm that affords improved risk-management by identifying problems and opportunities that are missed with periodic commissioning or basic functional testing that does not incorporate energy measurement.

ASHRAE Study

Action	Observed Seeings
histolicitos of Metrics	6N to 2N. The Hundrein Dred.
Bit Missioners Only	2.5% to 5% transmit Occupant Assurances
Building Turn-Uz And Load New agency	SN to 15% improved Assertion, dark function of Single Operations and Management ing twenters and this aging Terrard uses Fig. 5 each 64th defeating.
Original Commencing	18% is 49%. Ingrinual Assessments, Ongoing interfection of Exigin Operations use Maintenance Improvements and Con- tinuing Management Assessment

ASHRAE Journal - April 2011, p 22



Study by Ernest Orlando Lawrence Bertiley National Laboratory (2013)
 MBCk Benchmarking Analysis of 24 University Multilings in California
 Median Simple Paytosck = 2.5 Years

is operating properly and to continually improve of



MBCx

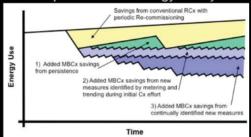
Monitoring based commissioning (MBCx) combines building energy system monitoring with standard retro-commissioning (RCx) practices. MBCx is a measurement-based paradigm that affords improved risk-management by identifying problems and opportunities that are missed with periodic commissioning or basic functional testing that does not incorporate energy measurement.

ASHRAE Study

Action	Observed Savings
Installation of Meters	0% to 2% The Hawthorne Effect
Bill Allocation Only	2.5% to 5% Improved Occupant Awareness
Building Tune-Up And Load Management	5% to 15% Improved Awareness, Identification of Simple Opera- tions and Maintenance Improvements and Managing Demand Loads Per Electric Rate Schedules
Ongoing Commissioning	15% to 45% Improved Awareness, Ongoing Identification of Simple Operations and Maintenance Improvements and Continuing Management Attention

ASHRAE Journal - April 2011, p 22

Department of Energy Study



- Study by Ernest Orlando Lawrence Berkley National Laboratory (2012)
- MBCx Benchmarking Analysis of 24 University Buildings in California
- Median Simple Payback = 2.5 Years
- Median Source Energy Savings = 11%

How do you get the data?

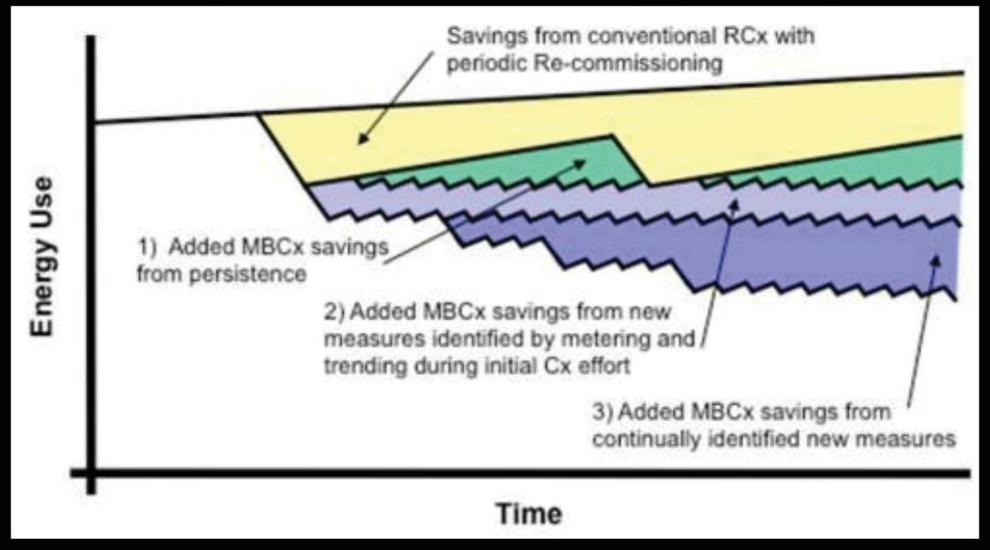
ASHRAE Study

Action	Observed Savings							
Installation of Meters 0% to 2% The Hawthorne Effect								
Bill Allocation Only 2.5% to 5% Improved Occupant Awareness								
Building Tune-Up And Load Management	5% to 15% Improved Awareness, Identification of Simple Operations and Maintenance Improvements and Managing Demand Loads Per Electric Rate Schedules							
Ongoing Commissioning	15% to 45% Improved Awareness, Ongoing Identification of Simple Operations and Maintenance Improvements and Continuing Management Attention							

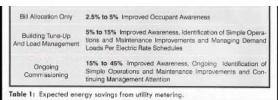
Table 1: Expected energy savings from utility metering.

ASHRAE Journal - April 2011, p 22

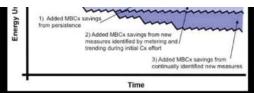
Department of Energy Study



- Study by Ernest Orlando Lawrence Berkley National Laboratory (2012)
- MBCx Benchmarking Analysis of 24 University Buildings in California
- Median Simple Payback = 2.5 Years
- Median Source Energy Savings = 11%



ASHRAE Journal - April 2011, p 22



- · Study by Ernest Orlando Lawrence Berkley National Laboratory (2012)
- MBCx Benchmarking Analysis of 24 University Buildings in California
- Median Simple Payback = 2.5 Years
- Median Source Energy Savings = 11%

How do you get the data?

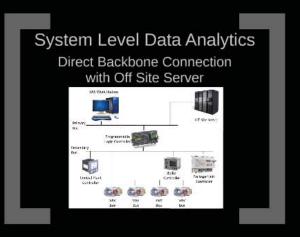










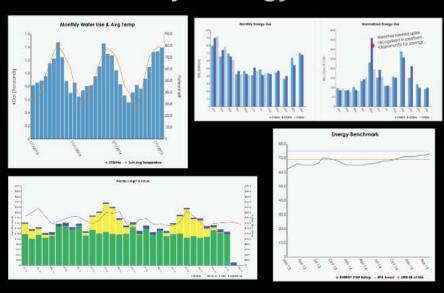




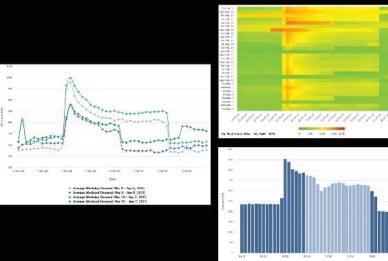
How do you access the data?

Utility Level

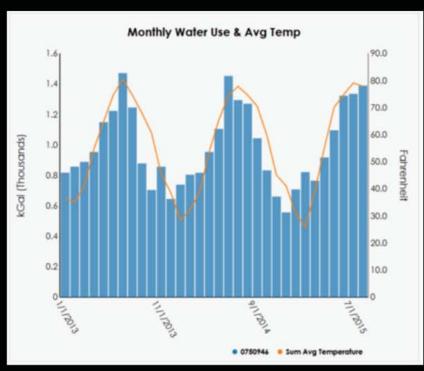
Monthly Energy Data

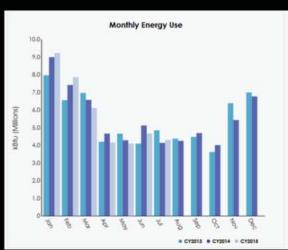


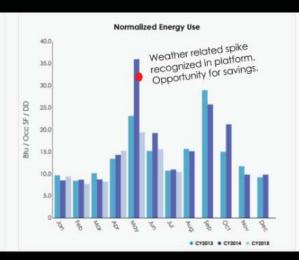
Interval Data



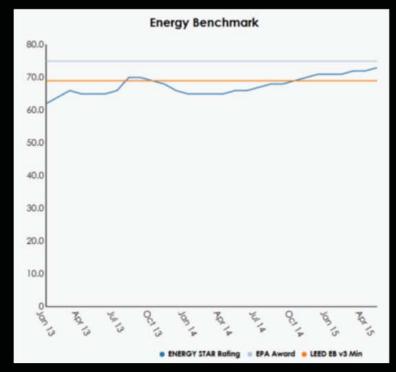
Monthly Energy Data



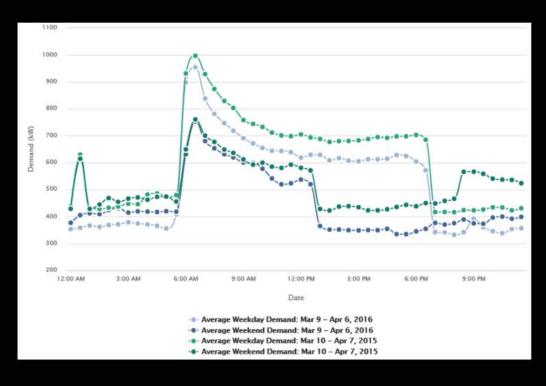


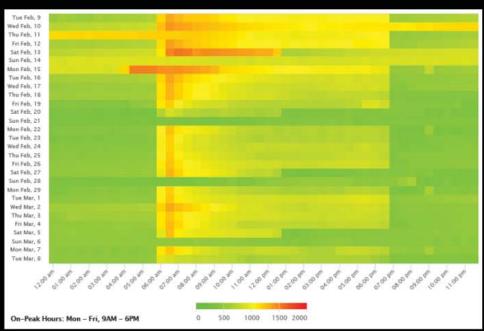


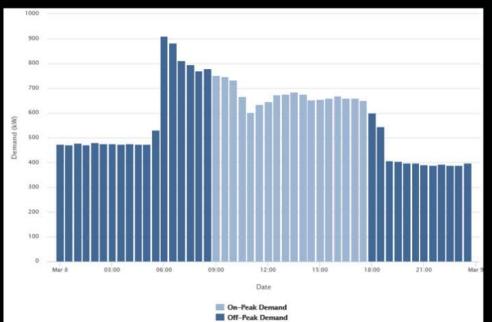




Interval Data







Sub Meters and Data Loggers











IoT Enabled Devices and Equipment















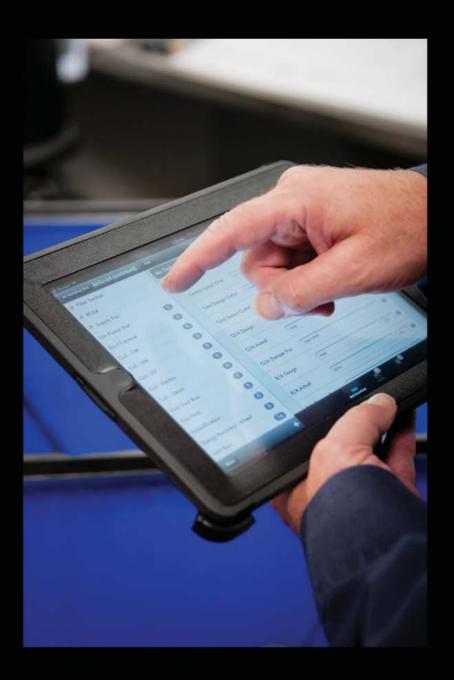




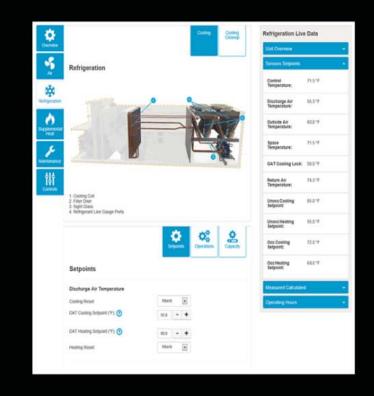








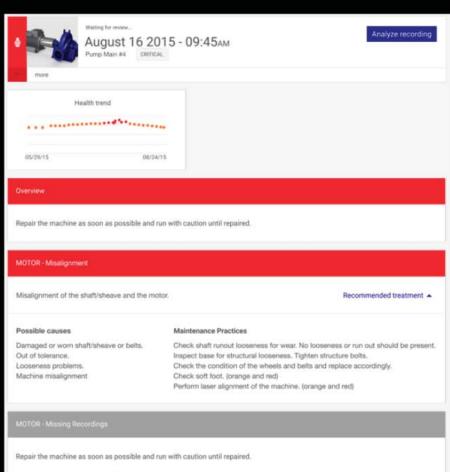




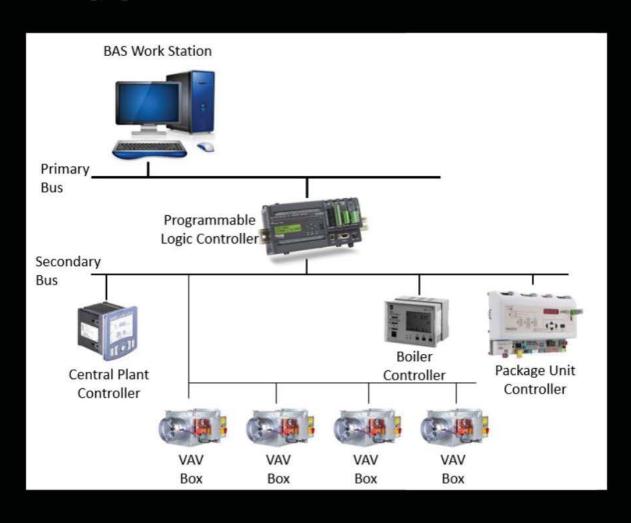
Application Specific



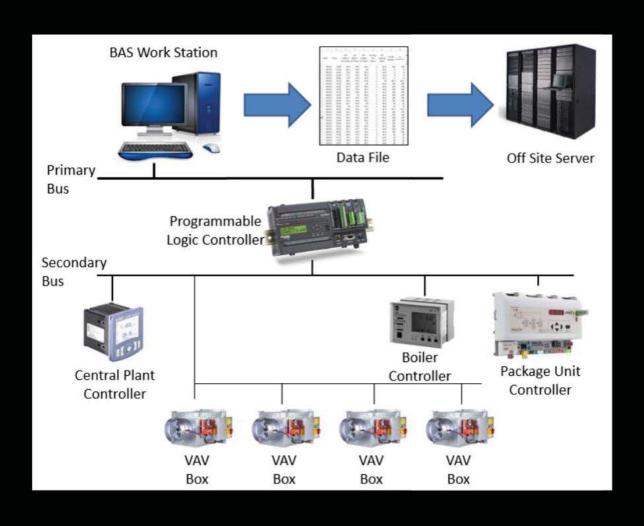




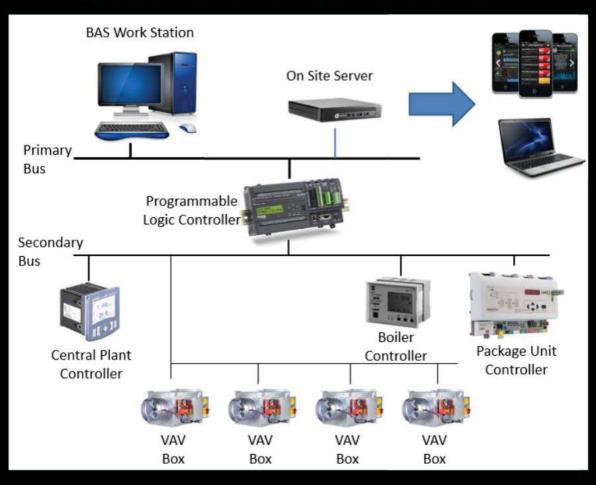
Typical Architecture



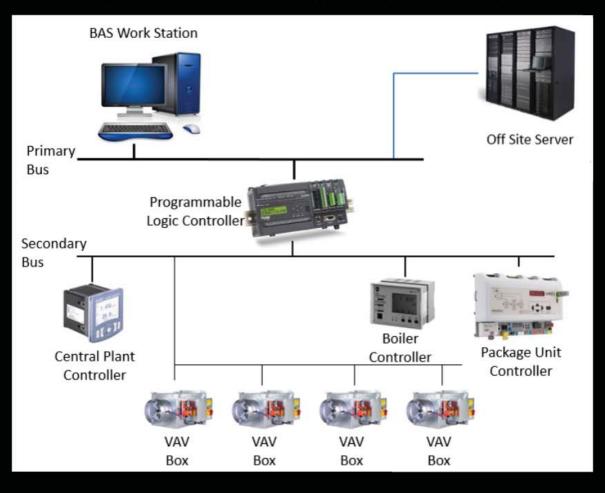
Front End Data Push



Direct Backbone Connection with On Site Server



Direct Backbone Connection with Off Site Server

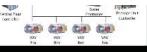














How do you access the data?

- · Web-Based
- VPN, Remote Desk-Top Connection, Team Viewer
- Mobile App



Other Considerations

1 Princip 12-42-02-04	21	
1/5/2015 12:28:00 PM	74	
1/5/2015 12:13:00 PM	74	77
1/5/2015 11:68:00 AM	74	77



Other Considerations

- Security
- Liability
- Do you want the analytics platform to make changes?
- Dashboards
- Mobile Apps
- FM / CMMS



				_			
100-			Device			Carett Auflori CPRIPS	
90 -			90 PRE-34				
00-5			00 - F	74		282,21973	72
70 d 60 d			73 - Pro 1 Dod Stock to	m 74	75	261.79930	05
50 -d			60 -[50 -6]	72	72	294,57225	76
40 -			40 -	73	74	117.28613	83
20			30 - F	74	74	255.5162	71
20 - 0			20 - 1	75	75	620,58032	75
			FIE 25 Multipurpose	Rn 201 73	72	346.3636	75
•	52	18	PPE 16 Multipurpose	-Rn 291 72	72	157.07964	75
	-	.0	PPD 17 Star-less Ru	n210 70	72	274,68934	87
			FRE 38 Human Fleso	urces Per 228 71	71	436.15778	78
			RTU 4 SAT FPB 29 Tenant Space	e#n 236 73	74	359.18875	81
	52	52	PPB 20 Tenant Space	ne Fra 236 72	72	196.34955	75
	50	50	100 vs. FFE 21 Conference	An 245 73	73	150,79645	75
			90 - FPB 22 Office Rm 24	16 73	74	159,17403	80
			80 -[20 -1	50 71	72	259.70499	81
			60 -c PPD 24 Tenant Space	x Rn 252 75	75	166.7662	81
			50 -0 F76 25 Tenerit Spec	x Fin 253 73	72	423.32962	77
			40 - FPB 26 Tenant Space	e fin 253 74	75	384.84529	86
		1	30 mg 20 di	73	74	240,72523	00
			13 -	79	73	142,41087	94
			0 -1 PFE 28 Office 301	80	72	301.5029	64
_			FFE 29	72	72	82.4668	79
			FPE 29 Office 320	72	72	100.90055	71
			FFE 3 Wark Perimot	er Comidor 70	72	384,84539	71
			FPB 30 Office 320	79	74	256.56339	81
			PPB 31 Office 320	73	74	192,42295	72
			FFE 32 Office 320	76	74	1390.67034	64
			PPB 33 Office 305	73	72	361.1799	68
			PPB 35 Office 321	72	72	295.04791	72
			PPD 36 Office 330	76	74	594,00023	67

Monitoring Based Commissioning

Use of real-time data analytics, algorithms, diagnostics, and fault detection, to ensure the facility is operating properly and to continually improve operation 24x7



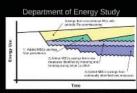
MBCx

Monitoring based commissioning (MBCx) combines building energy system monitoring with standard retro-commissioning (RCx) practices. MBCx is a measurement-based paradigm that affords improved risk-management by identifying problems and opportunities that are missed with periodic commissioning or basic functional testing that does not incorporate energy measurement.

ASHRAE Study

Action	Observed Seeings
histolicitos of Metrics	6N to 2N. The Hundrein Dred.
Bit Missioners Only	2.5% to 5% transmit Occupant Assurances
Building Turn-Uz And Load New agency	SN to 15% improved Assertion, dark function of Single Operations and Management ing twenters and this aging Terrard uses Fig. 5 each 64th defeating.
Original Commencing	18% is 49%. Ingrinual Assessments, Ongoing interfection of Exigin Operations use Maintenance Improvements and Con- tinuing Management Assessment

ASHRAE Journal - April 2011, p 22



Study by Ernest Orlando Lawrence Bertiley National Laboratory (2013)
 MBCk Benchmarking Analysis of 24 University Multilings in California
 Median Simple Paytosck = 2.5 Years

5 Types of Analytics

- Fault Detection/Diagnostics Is it operating as intended?
- Performance Analysis and Scoring How well is it operating?
- Operational Tuning How can I make it operate better?
- Predictive Maintenance Can we identify any issues early?
- Failure Forensics What happened?

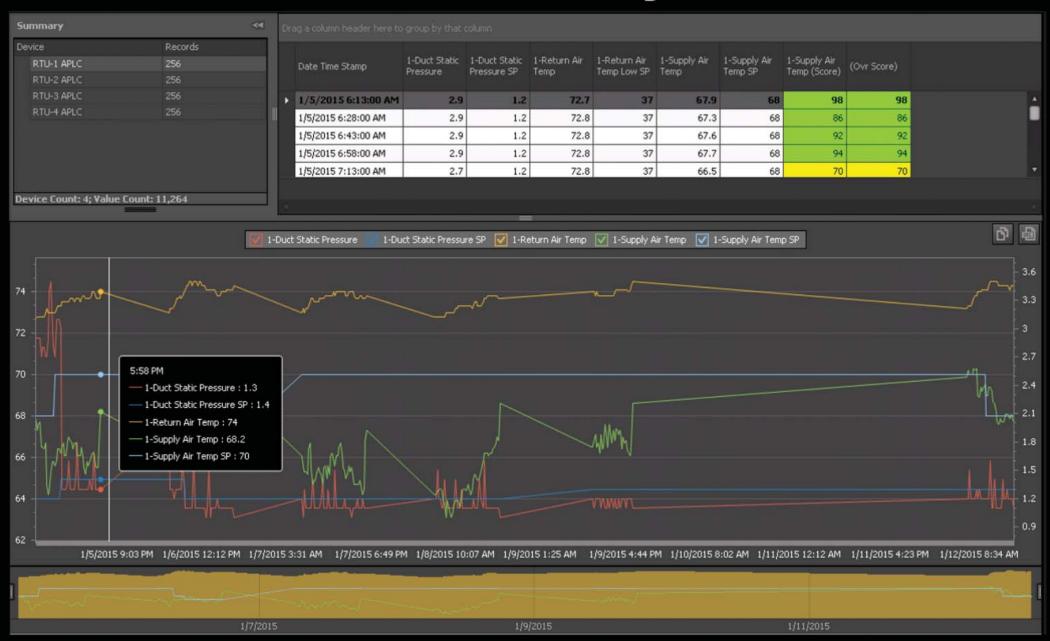
VAV / FPB Scorecard



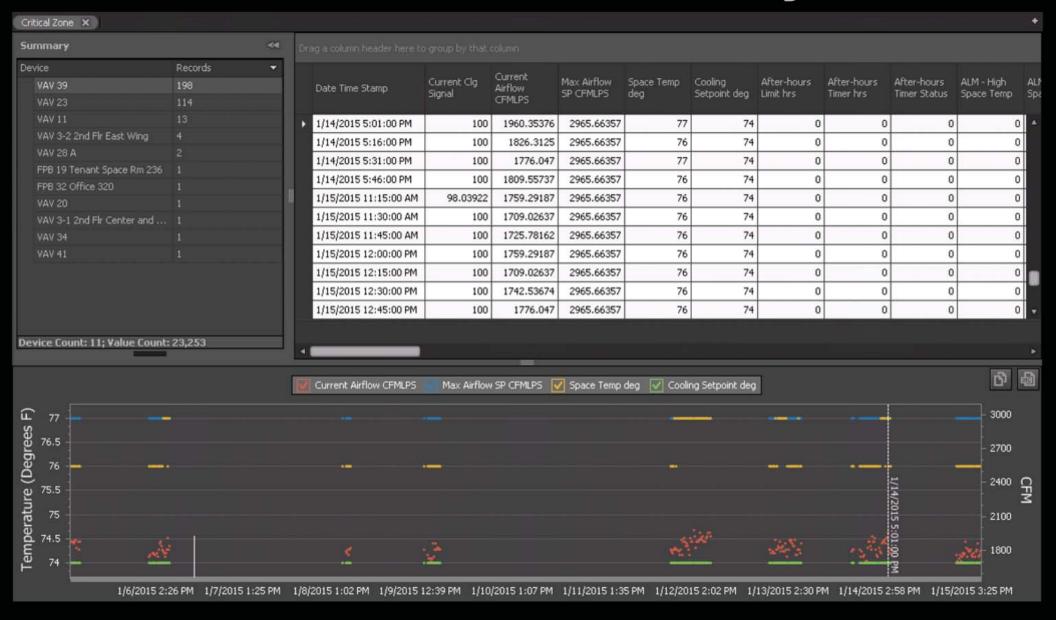
Fault Detection / Diagnostics



Data Analysis



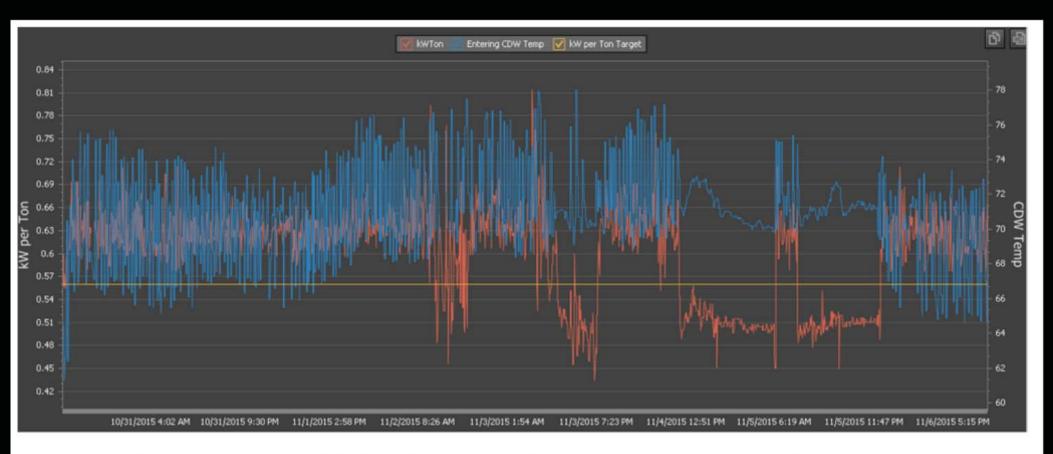
Critical Zone Analysis



Chiller Performance and Predictive Maintenance



Chiller Trend and Efficiency Analysis

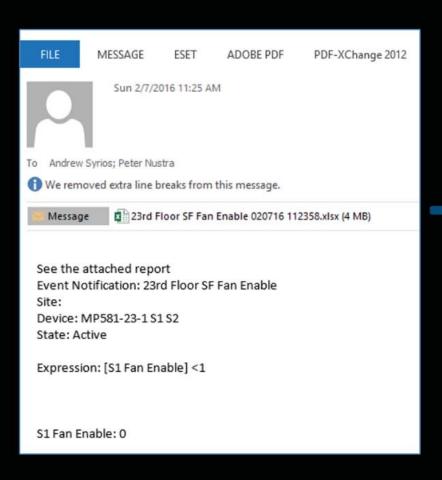


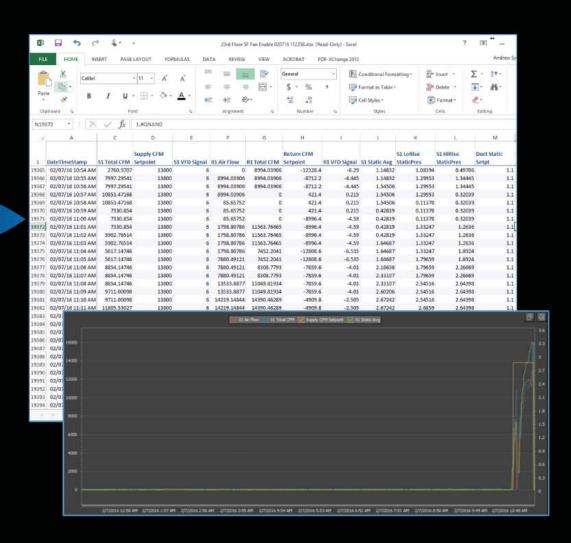
Comments: Higher than target kW/ton due to large fluctuations in entering condenser water temperature.

Logs and Scheduled Auto Reports to Engineers

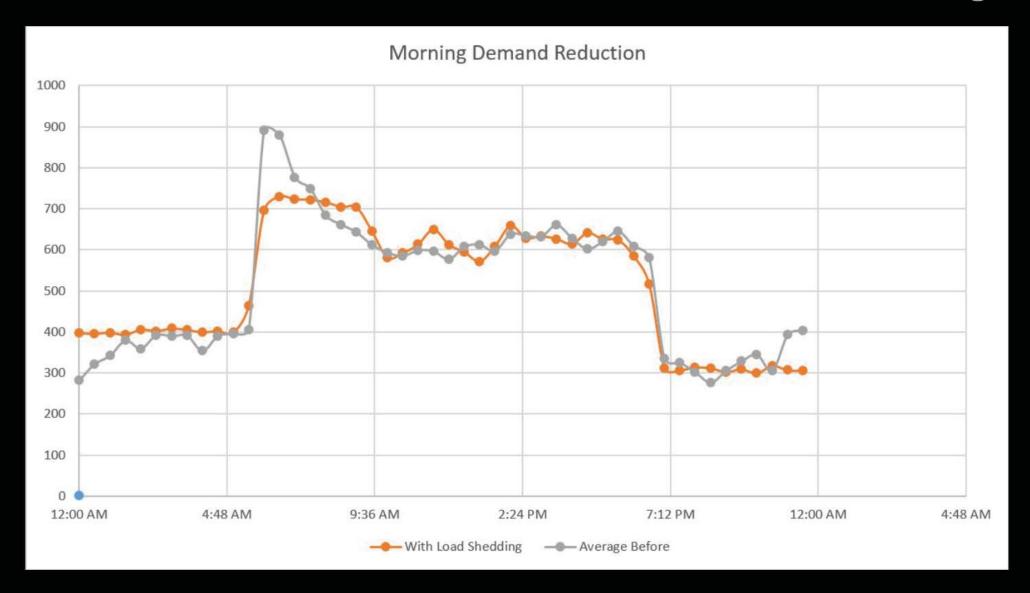
A	A	G	н	1	J	K	L	M	N	0	р	Q	F
			Entering CDW	Leaving CDW	Condenser	Condenser Sat	Evaporator	Evaporator Sat	Discharge				Phase A
1	DateTimeStamp	kWTon	Temp	Temp	Pressure	Temp	Pressure	Temp	Temp	Oil Pressure	Oil Temp	Motor Current	Motor C
143	10/27/15 12:27 PM	0.65	76.5	74.0	15.5	82.7	7.4	41.7	116.6	32.5	136.4	49.0	
144	10/27/15 12:32 PM	0.65	66.2	74.0	14.2	74.9	7.4	41.7	116.6	31.3	136.4	49.0	
145	10/27/15 12:37 PM	0.63	66.2	74.0	14.2	74.9	7.4	41.7	116.6	31.3	136.4	49.0	
146	10/27/15 12:42 PM	0.62	70.6	80.7	16.4	74.9	7.4	42.9	120.1	31.3	136.1	51.0	
147	10/27/15 12:47 PM	0.62	70.6	80.7	16.4	72.4	7.3	42.9	120.1	30.5	136.1	51.0	
148	10/27/15 12:52 PM	0.61	70.6	76.7	14.7	72.4	7.3	41.7	116.9	30.5	136.1	49.0	
149	10/27/15 12:57 PM	0.61	73.8	76.7	14.7	72.4	7.3	41.7	116.9	30.5	136.0	49.0	
150	10/27/15 01:02 PM	0.61	73.8	76.7	14.7	76.6	7.4	41.7	116.9	32.1	136.0	49.0	
151	10/27/15 01:07 PM	0.60	73.8	72.4	14.1	76.6	7.4	41.7	116.9	32.1	135.7	49.0	
152	10/27/15 01:12 PM	0.60	67.9	72.4	14.1	76.6	7.4	41.7	115.5	32.1	135.7	49.0	
153	10/27/15 01:17 PM	0.62	67.9	72.4	15.7	76.6	7.4	41.7	115.5	31.5	135.7	49.0	
154	10/27/15 01:22 PM	0.65	68.0	72.0	15.7	77.3	7.4	42.3	117.8	31.5	135.9	50.0	
155	10/27/15 01:27 PM	0.65	68.0	72.0	15.7	77.3	7.3	42.3	117.8	31.5	135.9	50.0	
156	10/27/15 01:32 PM	0.65	68.0	72.0	16.1	77.3	7.3	42.3	117.8	32.1	135.9	50.0	
157	10/27/15 01:37 PM	0.62	70.1	72.0	16.1	77.3	7.3	41.7	118.6	32.1	136.0	50.0	
158	10/27/15 01:42 PM	0.64	70.1	74.5	16.1	77.3	7.3	41.7	118.6	32.1	136.0	50.0	
159	10/27/15 01:47 PM	0.63	70.1	74.5	16.1	77.3	7.3	41.7	118.6	32.1	136.0	50.0	
160	10/27/15 01:52 PM	0.64	72.6	78.8	16.0	79.3	7.3	41.7	117.8	32.1	136.0	50.0	
161	10/27/15 01:57 PM	0.64	72.6	78.8	16.0	79.3	7.3	41.7	117.8	31.2	136.0	50.0	
162	10/27/15 02:02 PM	0.62	72.6	78.8	16.0	79.3	7.3	41.7	115.7	31.2	136.0	49.0	
163	10/27/15 02:07 PM	0.62	72.0	74.7	15.1	77.9	7.3	42.3	115.7	31.2	135.6	49.0	
164	10/27/15 02:12 PM	0.62	72.0	74.7	15.1	77.9	7.3	42.3	115.7	32.3	135.6	49.0	
165	10/27/15 02:17 PM	0.64	72.0	74.7	14.1	77.9	7.2	42.3	117.0	32.3	135.6	49.0	
166	10/27/15 02:22 PM	0.60	69.4	72.0	14.1	72.8	7.2	41.1	117.0	31.3	135.6	49.0	
167	10/27/15 02:27 PM	0.60	69.4	72.0	14.1	72.8	7.2	41.1	117.0	31.3	135.6	50.0	
168	10/27/15 02:32 PM	0.59	69.4	72.0	14.1	72.8	7.2	41.1	118.6	32.1	135.6	50.0	
169	10/27/15 02:37 PM	0.61	65.3	74.8	14.2	72.8	7.3	41.7	118.6	32.1	135.6	50.0	
170	10/27/15 02:42 PM	0.60	65.3	74.8	14.2	72.8	7.3	41.7	118.6	32.1	135.7	49.0	
332	MIN=	0.58	65.3	72.0	14.1	72.4	7.2	41.1	115.5	30.5	135.3	48.0	
333	MAX=	0.73	78.2	83.7	17.5	84.3	7.6	43.5	121.1	33.2	136.9	51.0	
334	AVG=	0.64	71.1	77.4	15.7	78.2	7.4	42.2	118.4	31.9	136.1	49.5	

Event Notifications - AHU Enabled when scheduled off

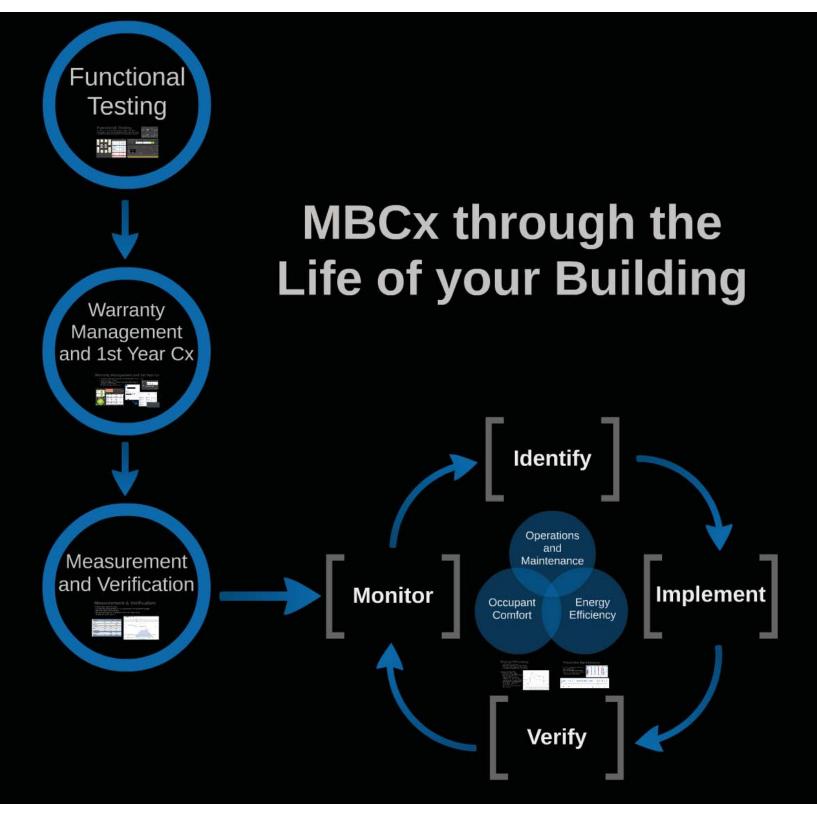




Demand Reduction and Load Shedding

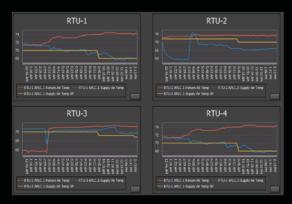


Morning peak demand reduction from 892 kW to 730kW. Resulting savings of \$907 for 1 month (\$10,886 annual potential)



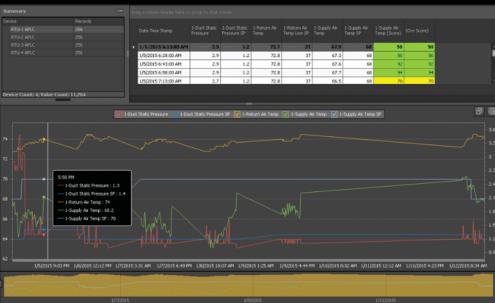
Functional Testing

- Document and record functional testing with data and analytics.
- Utilize software as a tool to address issues quickly and ensure quality.
- Cost effectively test 100% of all devices without sampling restrictions









Warranty Management and 1st Year Cx

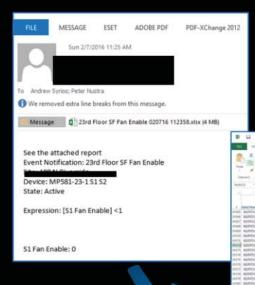
• Ensure the facility operates per the OPR and specifications at all times.

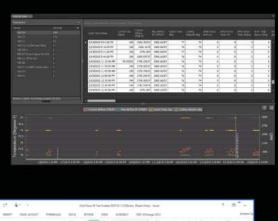
Assist in operator training.

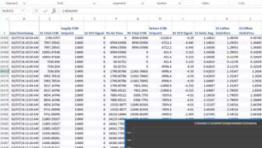
 Identify, Investigate and, Address issues during the 1st year of operation under warranty.

Document changes and overrides.





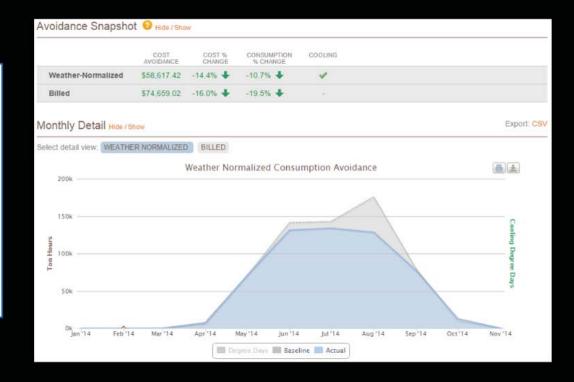


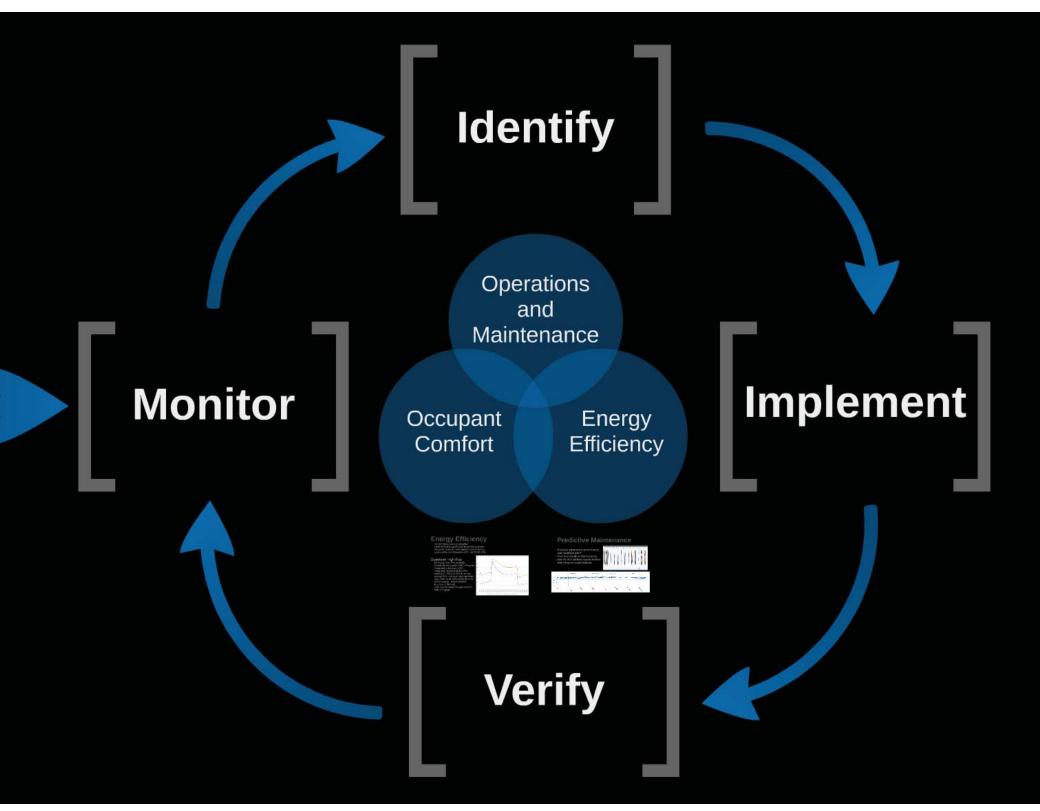


Measurement & Verification

- Measurement and Verification
- · How does the facility perform vs. the energy model and performance goals.
- · Identify the differences and why.
- · Identify opportunities for improvement and make adjustments.
- Qualifies for LEED credits.

TYPE OF SOURCE	TOTALS (ACTUAL)	TOTALS (BASELINE)	TOTALS (PROPOSED	
SPARE	233,801	0	0	
COOLING	3,516,735	2,229,436	1,602,073	
FANS	2,320,235	1,559,521	2,437,293	
HEATING(ELEC)	422,267	0	344,672	
INDOOR LIGHTING	1,611,290	989,263	703,225	
OUTDOOR LIGHTING	333,640	1,070,680	604,523	
PROCESS	5,378,713	3,888,813	3,888,813	
PUMPS	11,742	34,249	19,144	
RECEPTACLE	212,735	508,166	508,166	
DOMESTIC HOT WATER	13,011	51,578	50,910	
Total Annual Electric Usage (kWh)	14,054,171	10,331,706	10,158,819	
DOMESTIC HOT WATER		51578	50910	
KITCHEN EQUIPMENT (GAS)	156000		0	
HEATING(GAS)	104831	306648	114518	
Total Annual Gas Usage (Therms)	260831	358226	165428	



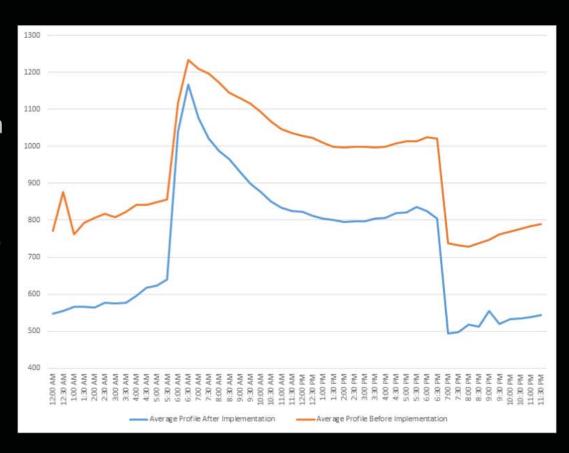


Energy Efficiency

- 10-15% typical energy reduction.
- · Utility funded programs and incentives available.
- Focus on corrective and improvement measures.
- Low cost/no cost measures with < 18 Month SPB.

Downtown High-Rise

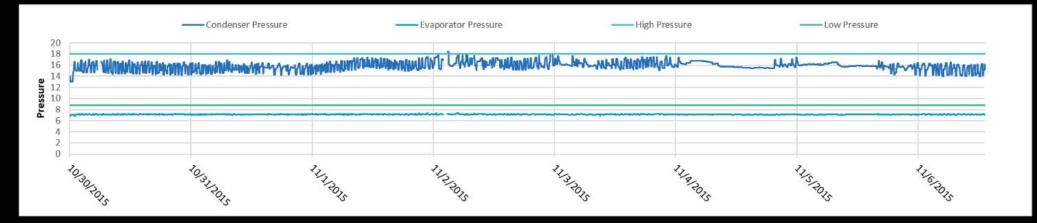
- 80 Energy Star Prior to MBCx
- Enrolled in the ComEd MBCx Program
- Integrated in the June 2015.
 Integration incentive of \$25,000.
- Identified 1,394,316 kWh in energy savings from improper night operation, duct static reset, and modifications to chiller staging. Implementation incentive of \$97,602.
- Zero Cost to Owner through ComEd MBCx Program

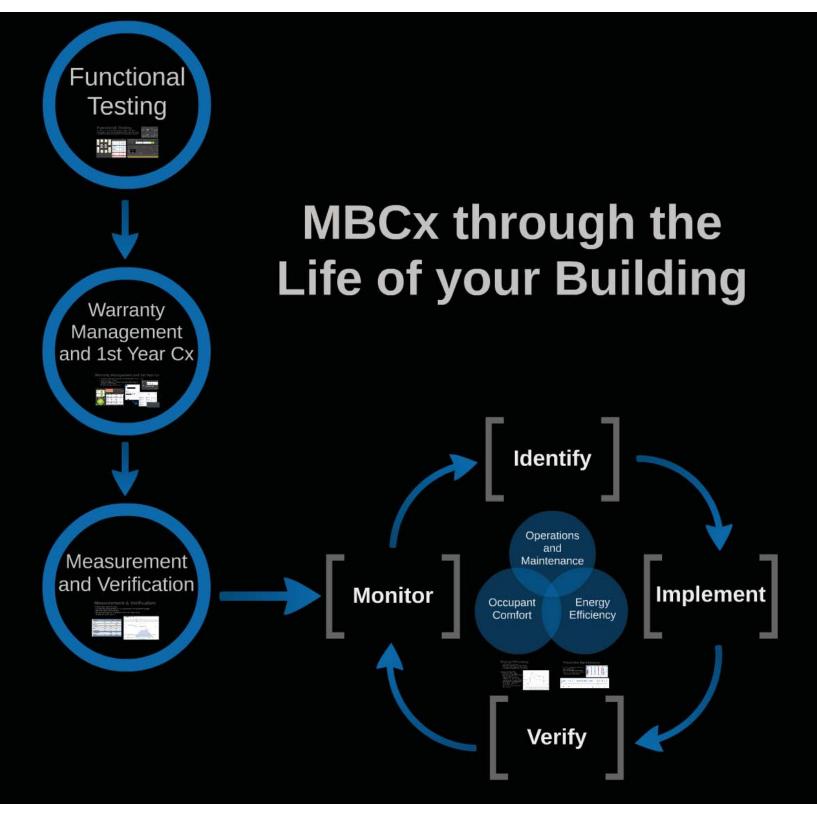


Predictive Maintenance

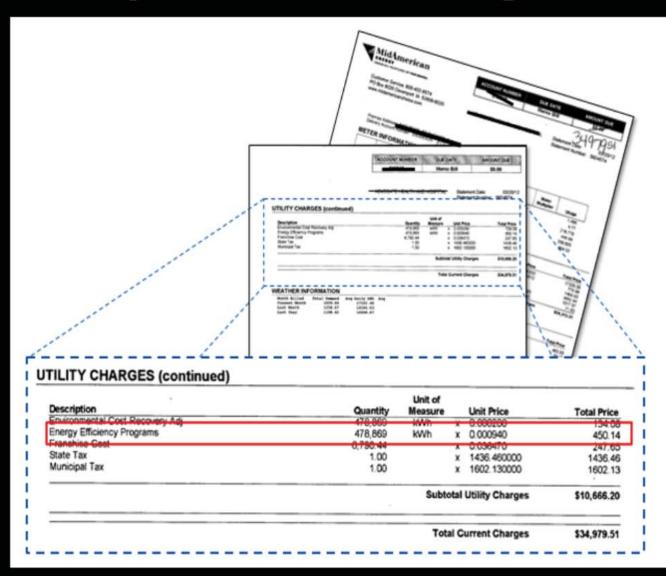
- Evaluate equipment performance and condition 24x7.
- Plan and prioritize maintenance.
- Identify and address issues before they become costly failures.

-,1	A	6	11	10		(C)	i.	M	N:	.0	p:	Q:	
			Entering CDW	Leaving CDW	Condenser	Condenser 5at	Evaporator	Evaporator Sat	Discharge	Opposition and		B 24 12 7 45 1	Phase A
1	DateTimeStamp	kWTon	Temp	Temp	Pressure	Temp	Pressure	Temp	Тетр	Oil Pressure	OilTemp	Motor Current	Meter C
143	10/27/15 12:27 PM	0.65	76.5	74.0	15.5	82,7	7.4	41.7	116.6	32.5	136.4	49.0	
144	16/27/15 12:32 PM	0.65	56.2	74.0	14.2	74,9	7,4	41.7	116.6	31.3	138.4	49.0	
145	10/27/15 12:37 PM	0.63	66.2	74.0	14.2	74.9	7,4	41.7	115.6	31.3	136.4	49.0	
146	10/27/15 12:42 PM	0.62	70.6	80.7	16.4	74.9	7.4	42.9	120.3	31.3	136.1	51.0	
147	10/27/15 12:47 PM	0.62	70.6	80.7	16.4	72.4	7.3	42.9	120.1	30.5	136.1	51.0	
148	10/27/15 12:52 PM	0.61	70.6	76.7	14.7	72.4	7,1	41.7	116.5	30.5	136.1	49.0	
149	10/27/15 12:57 PM	0.61	73.8	76.7	14.7	72.4	7.3	41.7	116.9	30.5	136.0	49.0	
150	10/27/15 01:02 PM	0.61	71.8	76.7	14.7	76.6	7,4	41.7	116.9	32.1	136.0	49.0	
131	10/27/15 01:07 PM	0.60	73.8	72.4	14.1	76.6	7.4	41.7	116.5	52.1	135.7	49.0	
152	10/27/15 01:12 PM	0.60	67.9	72.4	14.1	76.6	7,4	41.7	115.5	32.1	135.7	49.0	
153	10/27/15 01:17 PM	0.62	67.9	72.4	15.7	76.6	7,4	41.7	115.5	31.5	135.7	49.0	
154	10/27/15 01:22 PM	0.65	88.0	72.0	15.7	77.3	7.4	42.3	117.8	31.5	135.9	50.0	
155	10/27/15 01:27 PM	0.65	68.0	72.0	15.7	77.3	7,	42.3	117.8	31.5	135.9	50.0	
156	10/27/15 01:32 PM	0.65	68.0	72.0	16.1	77.3	7,0	42.3	117.8	32.1	135.9	50.0	
157	10/27/15 01:37 PM	0.62	70.1	72.0	16.1	77.8	7.3	41.7	118.6	32.1	136.0	50.0	
150	10/27/15 01:42 PM	0.64	70.1	74.5	16.1	77.3	7.5	41.7	118.6	32.1	136.0	50.0	
159	10/27/15 01:47 PM	0.63	70,1	74.5	16.1	77.3	7.3	41.7	118.6	32.1	136.0	50.0	
160	10/27/15 01:52 PM	0.64	72.6	78.8	15.0	79.1	7.3	41.7	117.6	32.1	136.0	50.0	
161	10/27/15 01:57 PM	0.64	72.6	78.8	16.0	79.3	7.3	41.7	117.8	31.2	136.0	50.0	
162	10/27/15 02:02 PM	0.62	72.6	78.8	16.0	79.3	7.3	41.7	115.7	31.2	136.0	49.0	
163	10/27/15 02:07 PM	0.62	72.0	74.7	15.1	77.9	7.3	42.3	115.7	31.2	135.6	49.0	
164	10/27/15 02:12 PM	0.62	72.0	74.7	15.1	77.9	7.1	42.1	115.7	32.3	135.6	49.0	
165	10/27/15 02:17 PM	0.64	72.0	74.7	14.1	77.9	7.3	42.3	117.0	32.3	135.6	49.0	
166	10/27/15 02:22 PM	0.60	69.4	72.0	14.1	72.8	7.2	41.1	117.0	31.3	135.6	49.0	
167	10/27/15 02:27 PM	0.60	69.4	72.0	14.1	72.8	7.5	41.1	117.0	31.3	135.fi	50.0	
166	10/27/15 02:32 PM	0.59	69.4	72.0	14.1	72.8	7.2	41.1	118.6	32.1	135.6	50.0	
160	10/27/15 02:37 PM	0.61	65.3	74.8	14.2	72.8	7.3	41.7	118.6	32.1	135.6	50.0	
120	10/27/15 02:42 PM	0.60	65.2	74.8	14.2	72.8	7.3	41.7	118.6	32.1	135.7	49.0	
332	MIN:	0.58	65.3	72.0	14.1	77.4	7.,	41.1	115.5	30.5	135.3	48.0	
333	MAX-	0.73	78.2	83.7	17.5	84.3	7.5	43.5	121.1	33.2	136.9	51.0	
334	AVG=	0.64	71.1	77.4	15.7	29.2	7,4	42.2	118.4	31.9	136.1	49.5	





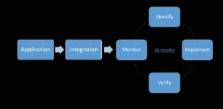
Utility Funded Programs in Illinois



ComEd MBCx Overview for Existing Buildings

- Eligible buildings > 400,000 SF
- Annual Usage > 8,000,000 kWh; Peak demand > 500 kW
- · 18 month "monitoring" period (Contract)
- Low-cost/no-cost energy-savings corrective and improvement measures are identified and fine-tuned
- \$25,000 incentive for software integration and set-up
 \$0.07 per kWh incentive for verified energy savings
- \$0.07 per kWh incentive for verified energy saving resulting from the "monitoring" period

ComEd MBCx Process



Ameren- Metering and Monitoring Program

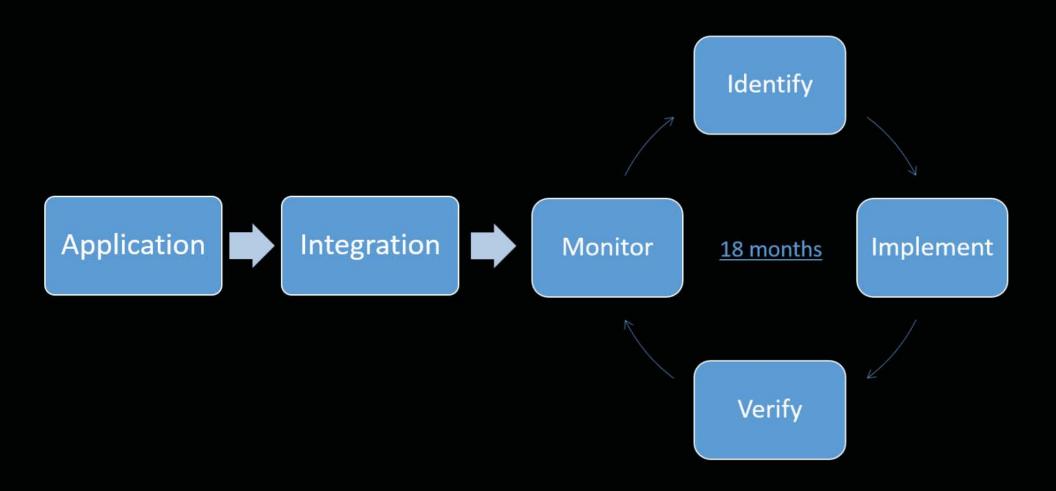
- Base incentive of up to \$10,000 once the new monitoring equipment or software is installed.
- Capped at 50% of cost
- Performance incentive of up to \$10,000 paid based on annual energy savings from implemented projects.
 Incentive paid at \$0.01 per kWh and \$0.20 per therm
- 12 Month monitoring period

ComEd MBCx Overview for Existing Buildings

- Eligible buildings > 400,000 SF
- Annual Usage > 8,000,000 kWh; Peak demand > 500 kW
- 18 month "monitoring" period (Contract)
- Low-cost/no-cost energy-savings corrective and improvement measures are identified and fine-tuned
- \$25,000 incentive for software integration and set-up
- \$0.07 per kWh incentive for verified energy savings resulting from the "monitoring" period

ComEd MRCx Process

ComEd MBCx Process



Ameren- Metering and Monitoring Program

- Base incentive of up to \$10,000 once the new monitoring equipment or software is installed.
 - Capped at 50% of cost
- Performance incentive of up to \$10,000 paid based on annual energy savings from implemented projects.
 - Incentive paid at \$0.01 per kWh and \$0.20 per therm
- 12 Month monitoring period

Example Projects

Corrective Measures

Correct Scheduling of Kitchen Make-up Air and Exhaust System

- Equipment was scheduled from the front end
- Annual kWh Savings: 295,067 kWh
 Annual Therm Savings: 16,321 Therms
- Annual Cost Savings: \$31,998
 Measure Cost: \$0
 Simple Payback: Instant

Night Set-Back On VAV and

FPBs Not Active

- All zones had night setbacks programmed at the front end, however none of the zones were actively controlling to night setbacks.
- Annual kWh Savings: 708,985 kWh Annual Cost Savings: \$46,084
- Measure Cost: \$5,563
 Simple Payback: 0.12 Years

Improper VAV Box Airflow

- Approx. 1,000,000 SF Facility
 Analytics showed that:
- · Some boxes had improperly set airflow minimums (too high)

 Some boxes provided too much airflow at maximum

- Some boxes did not show a change of airflow regardless of damper position (command)
 Annual kWh Savings: 96,425 kWh
 Annual Cost Savings: 97,714
 Measure Cost: In House Corrections

Enthalpy Sensor Calibration and Rebalancing of OA Dampers

- · Approx. 500 000 SE Facility
- Existing enthalpy sensors were out of calibration
 OA damper minimum position was bringing in more OA
- Enthalpy sensors were replaced and OA damper minimum position was rebalanced.
- Annual kWh Savings: 166,866 kWh
 Annual Cost Savings: \$12,132
- Measure Cost: 511,950
 Simple Payback: 0.98 Years

Optimization Measures

Duct Static Reset

Does the system really require a duct static set point of 1.5° or can it be reset to 0.8°?

- Tourous SP Facinity
 Duct slatic set print reset from 1.5" to 1.0" based on ongoing critical zone analysis
 Annual KMh Savings: 153,102 kMh
 Annual Cost Savings: 511,611
 Measure Cost: 33,095
 Simple Payback: 0.27 Years

Condenser Water Reset

- Most chillers can function with 25 degrees of lift

 Example: 42 degree CHWS temp = 67 degree CWS temp
 Are chillers set to operate at 80 degree CWS Temp?

 Wity not reset to 78 or 75 when the CA WB allows?

 Typically 254 efficiency increase for every one degree decrease in CWS temp

- Chiller Plant with Two (2) 500 Ton Chillers
 Reset CWS from 75F to 65F
 Annual KWh Savings: 160,439 kWh
 Annual CSS Savings: \$10,429
 Measure Cost: \$1,300

Chiller Plant Staging Optimization

- Example:

 Chiller Plant with Four (4) 600 Ten Chillers
 Optimized the stage-up and stage down set-points to of chillers, pumps, and cooling towers.
 Tursed the PD bogo on the condenser water bypass valve to provide more stable operation and optimize childre efficiency.
 Annual Win Swaffes: 475-258 kWh
 Annual Cost Sewings: \$30,809

Correct Scheduling of Kitchen Make-up Air and Exhaust System

- Kitchen make-up air unit and exhaust fans were running 24x7.
- Equipment was scheduled from the front end
- Annual kWh Savings: 296,067 kWh
- Annual Therm Savings: 16,321 Therms
- Annual Cost Savings: \$31,998
- Measure Cost: \$0
- Simple Payback: Instant

Night Set-Back On VAV and FPBs Not Active

- Approx. 1,000,000 SF Facility
- All zones had night setbacks programmed at the front end, however none of the zones were actively controlling to night setbacks.
- Annual kWh Savings: 708,985 kWh
- Annual Cost Savings: \$46,084
- Measure Cost: \$5,563
- Simple Payback: 0.12 Years

Enthalpy Sensor Calibration and Rebalancing of OA Dampers

- Approx. 500,000 SF Facility
- Existing enthalpy sensors were out of calibration
- OA damper minimum position was bringing in more OA than required
- Enthalpy sensors were replaced and OA damper minimum position was rebalanced.
- Annual kWh Savings: 166,866 kWh
- Annual Cost Savings: \$12,132
- Measure Cost: \$11,950
- Simple Payback: 0.98 Years

Improper VAV Box Airflow

- Approx. 1,000,000 SF Facility
- Analytics showed that:
- Some boxes had improperly set airflow minimums (too high)
- Some boxes provided too much airflow at maximum
- Some boxes did not show a change of airflow regardless of damper position (command)
- Annual kWh Savings: 96,425 kWh
- Annual Cost Savings: \$7,714
- Measure Cost: In House Corrections

Example Projects

Corrective Measures

Correct Scheduling of Kitchen Make-up Air and Exhaust System

- Equipment was scheduled from the front end
- Annual kWh Savings: 295,067 kWh
 Annual Therm Savings: 16,321 Therms
- Annual Cost Savings: \$31,998
 Measure Cost: \$0
 Simple Payback: Instant

Night Set-Back On VAV and FPBs Not Active

- All zones had night setbacks programmed at the front end, however none of the zones were actively controlling to night setbacks.
- Annual kWh Savings: 708,985 kWh Annual Cost Savings: \$46,084
- Measure Cost: \$5,563
 Simple Payback: 0.12 Years

Improper VAV Box Airflow

- Approx. 1,000,000 SF Facility
 Analytics showed that:
- · Some boxes had improperly set airflow minimums
- (too high)

 Some boxes provided too much airflow at maximum
- Some boxes did not show a change of airflow regardless of damper position (command)
 Annual kWh Savings: 96,425 kWh
 Annual Cost Savings: 97,714
 Measure Cost: In House Corrections

Rebalancing of OA Dampers

- · Approx. 500 000 SE Facility
- Existing enthalpy sensors were out of calibration
 OA damper minimum position was bringing in more OA
- Enthalpy sensors were replaced and OA damper

- Measure Cost: 511,950
 Simple Payback: 0.98 Years

Enthalpy Sensor Calibration and

- minimum position was rebalanced.
- Annual kWh Savings: 166,866 kWh
 Annual Cost Savings: \$12,132

Optimization Measures

Duct Static Reset

Does the system really require a duct static set point of 1.5° or can it be reset to 0.8°?

- Tourous SP Facinity
 Duct slatic set print reset from 1.5" to 1.0" based on ongoing critical zone analysis
 Annual KMh Savings: 153,102 kMh
 Annual Cost Savings: 511,611
 Measure Cost: 33,095
 Simple Payback: 0.27 Years

Condenser Water Reset

- Most chillers can function with 25 degrees of lift

 Example: 42 degree CHWS temp = 67 degree CWS temp
 Are chillers set to operate at 80 degree CWS Temp?

 Wity not reset to 78 or 75 when the CA WB allows?

 Typically 254 efficiency increase for every one degree decrease in CWS temp

- Chiller Plant with Two (2) 500 Ton Chillers
 Reset CWS from 75F to 65F
 Annual KWh Savings: 160,439 kWh
 Annual CSS Savings: \$10,429
 Measure Cost: \$1,300

Chiller Plant Staging Optimization

- Example:

 Chiller Plant with Four (4) 600 Ten Chillers
 Optimized the stage-up and stage down set-points to of chillers, pumps, and cooling towers.
 Tursed the PD bogo on the condenser water bypass valve to provide more stable operation and optimize childre efficiency.
 Annual Win Swaffes: 475-258 kWh
 Annual Cost Sewings: \$30,809

Duct Static Reset

Does the system really require a duct static set point of 1.5" or can it be reset to 0.8"?

- 700,000 SF Facility.
- Duct static set point reset from 1.5" to 1.0" based on ongoing critical zone analysis
- Annual kWh Savings: 153,102 kWh
- Annual Cost Savings: \$11,611
- Measure Cost: \$3,085
- Simple Payback: 0.27 Years

Condenser Water Reset

Most chillers can function with 25 degrees of lift

- Example: 42 degree CHWS temp = 67 degree CWS temp
- Are chillers set to operate at 80 degree CWS Temp?
- Why not reset to 78 or 75 when the OA WB allows?
- Typically 2% efficiency increase for every one degree decrease in CWS temp
- Chiller Plant with Two (2) 500 Ton Chillers
- Reset CWS from 75F to 65F
- Annual kWh Savings: 160,439 kWh
- Annual Cost Savings: \$10,429
- Measure Cost: \$1,300
- Simple Payback: 0.12 Years

Chiller Plant Staging Optimization

- Chiller Plant with Four (4) 600 Ton Chillers
- Optimized the stage-up and stage down set-points to of chillers, pumps, and cooling towers.
- Tuned the PID loop on the condenser water bypass valve to provide more stable operation and optimize chiller efficiency.
- Annual kWh Savings: 475,528 kWh
- Annual Cost Savings: \$30,909
- Measure Cost: \$2,000
- Simple Payback: 0.06 Years

Monitoring Based Commissioning

Use of real-time data analytics, algorithms, diagnostics, and fault detection, to ensure the facility is operating properly and to continually improve operation 24x7









Monitoring Based Commissioning and Data **Analytics for Energy Efficiency**









